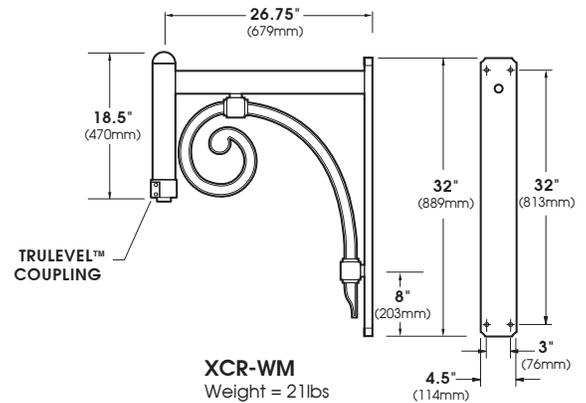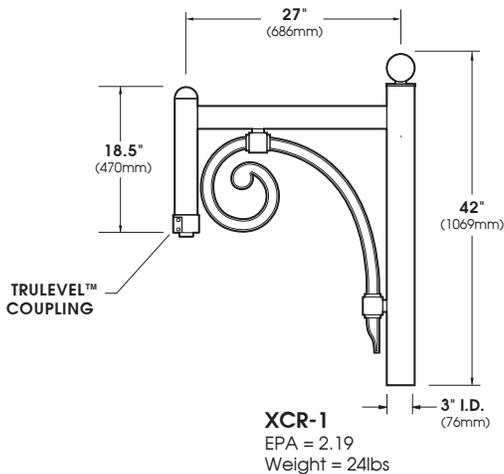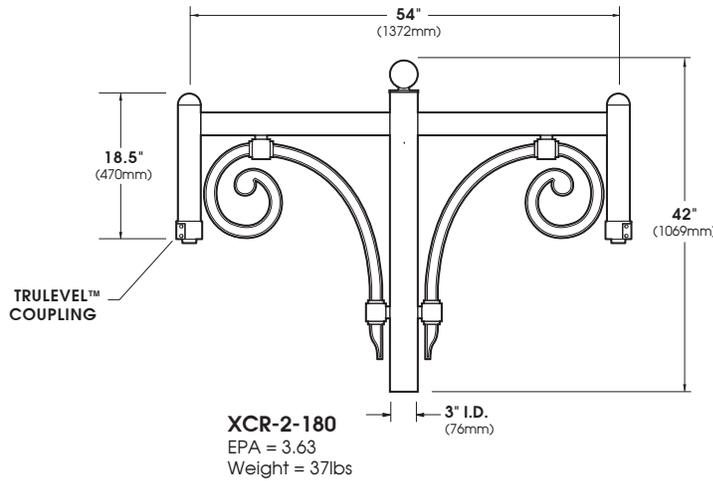# PENDANT MOUNTED ARM
XCR

FEATURES

Arm

Durable corrosion resistant, cast aluminum construction. Fixture mounting uses the pendant Trulevel mounting to allow for luminaire leveling in the field. A wiring harness is provided through the arm assembly terminating in the Trulevel hub with quick-connects. All hardware is stainless steel.

Finish

Electrostatically applied TGIC Polyester Powder Coat on substrate prepared with 20 PSI power wash at 140°F. Four step media blast and iron phosphate pretreatment for protection and paint adhesion. 400°F bake for maximum hardness and durability.
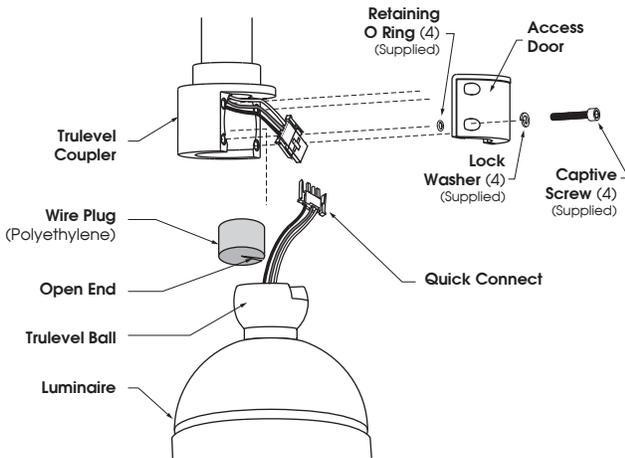
XCR

54" (1372mm)
18.5" (470mm)
42" (1069mm)
TRULEVEL™ COUPLING
XCR-2-180
EPA = 3.63
Weight = 37lbs
3" I.D. (76mm)

27" (686mm)
18.5" (470mm)
42" (1069mm)
TRULEVEL™ COUPLING
XCR-1
EPA = 2.19
Weight = 24lbs
3" I.D. (76mm)

26.75" (679mm)
18.5" (470mm)
32" (889mm)
32" (813mm)
TRULEVEL™ COUPLING
8" (203mm)
XCR-WM
Weight = 21lbs
4.5" (114mm)
3" (76mm)

SCALE: ½"=1'

XCR

SPECIFICATIONS

Trulevel System® Assembly

Retaining O Ring (4) (Supplied)
Access Door
Trulevel Coupler
Wire Plug (Polyethylene)
Open End
Trulevel Ball
Luminaire
Lock Washer (4) (Supplied)
Captive Screw (4) (Supplied)
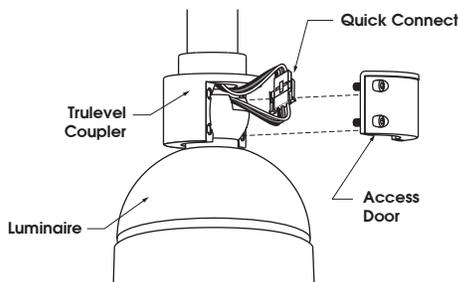**Quick Connect**

1. Loosen (4) Captive Screws and remove Access Door from Trulevel Coupler, pull out Quick Connect from Trulevel Coupler and Trulevel Ball.

   Press open end of Wire Plug around Quick Connect wires.

   Slide Wire Plug down the wires and into Trulevel Ball opening, press Neoprene firmly into opening to prevent moisture and other contaminants from entering Luminaire Assembly.

Trulevel Ball
Trulevel Coupler
(Notch Section must face outward)
Luminaire
Flat Section
Notched Section
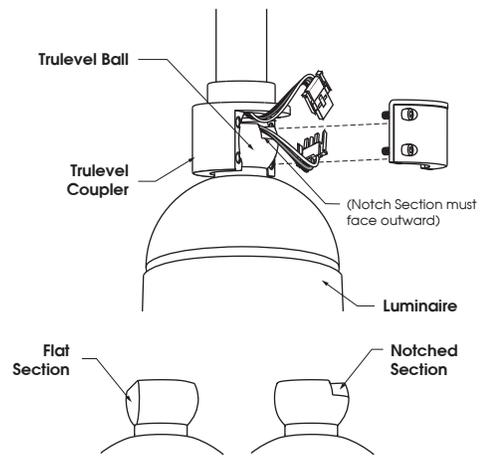
2. Place Trulevel Ball inside of Trulevel Coupler as illustrated.

   A - Notched Section of Trulevel Ball must face outward as illustrated.

   B - Flat Section of Trulevel Ball must face inward.

Quick Connect
Trulevel Coupler
Luminaire
Access Door

3. Connect Quick Connect components, push components inside of Trulevel Coupler cavity, replace Access Door and loosely secure, do not tighten.

   Fixture will suspend without Access Door during installation.

Access Door
Trulevel Coupler
Rotate (± 22.5º)
Luminaire
Level
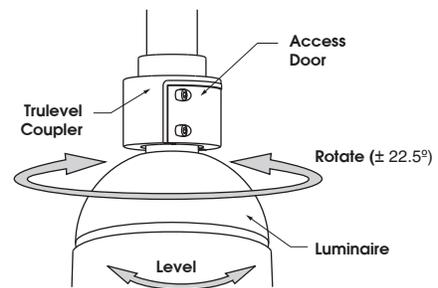
4. Rotate (left to right ± 22.5°) and level Luminaire to desired position. Tighten Access Door.

   (Tighten each bolt to recommended torque: **10 ft-lb, foot-pound**)

   Trulevel Pendant Mount is intended to allow for fixture leveling, but is not intended to be "free-swinging" upon proper installation.

ORDERING INFORMATION

Configuration							
☐ XCR-WM	☐ XCR-1	☐ XCR-2-180	☐ XCR-3-180	☐ XCR-3-120	☐ XCR-4-120	☐ XCR-4-90	☐ XCR-5-90

Finish*					Premium Finishes	
☐ Black **RAL-9005-T**	☐ White **RAL-9003-T**	☐ Grey **RAL-7004-T**	☐ Dark Bronze **RAL-8019-T**	☐ Green **RAL-6005-T**	☐ Rust	☐ Patina Copper **PC**

*Standard texture finish. For smooth finish replace suffix "T" with suffix "S" (Example: RAL-9005-S)

Consult factory for custom colors